



LNP™ LUBRICOMP™ Compound RX88514

Americas: COMMERCIAL

Also known as: LNP™ LUBRICOMP™ Compound PDX-R-85514

Product reorder name: RX88514

LNP LUBRICOMP* RX85514 is a compound based on Nylon 66 resin containing Proprietary Filler(s). Added LNP LUBRICOMP* RX85514 is a compound based on Nylon 66 resin containing Proprietary Filler(s). Added feature of this material is: Wear Resistant.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, brk, Type I, 5 mm/min	800	kgf/cm ²	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	7.2	%	ASTM D 638
Tensile Modulus, 50 mm/min	37700	kgf/cm ²	ASTM D 638
Flexural Modulus, 1.3 mm/min, 50 mm span	33800	kgf/cm ²	ASTM D 790
Tensile Stress, break, 5 mm/min	78	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	7.3	%	ISO 527
Tensile Strain, break, 5 mm/min	7.4	%	ISO 527
Tensile Modulus, 1 mm/min	3820	MPa	ISO 527
Flexural Stress	109	MPa	ISO 178
Flexural Modulus, 2 mm/min	3560	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	52	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	3	cm-kgf/cm	ASTM D 256
Multiaxial Impact	13	cm-kgf	ISO 6603
Instrumented Impact Total Energy, 23°C	62	cm-kgf	ASTM D 3763
Izod Impact, notched 80*10*4 +23°C	4	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	247	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	117	°C	ASTM D 648
CTE, -30°C to 30°C, flow	6.3E+01	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	7.6E+01	1/°C	ASTM D 696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	228	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	112	°C	ISO 75/Af



(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

(5) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.

Source GMD, last updated:

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TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
PHYSICAL			
Density	1.28	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.61	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	1 - 3	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	1 - 3	%	ASTM D 955
Wear Factor Washer	3	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D 3702 Modified
Wear Factor Ring	-1	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D 3702 Modified
Dynamic COF	0.38	-	ASTM D 3702 Modified
Static COF	0.34	-	ASTM D 3702 Modified
Density	1.28	g/cm ³	ISO 1183
Moisture Absorption (23°C / 50% RH)	0.93	%	ISO 62



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.15 - 0.25	%
Melt Temperature	275 - 290	°C
Front - Zone 3 Temperature	295 - 305	°C
Middle - Zone 2 Temperature	280 - 295	°C
Rear - Zone 1 Temperature	265 - 275	°C
Mold Temperature	80 - 95	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm



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